

Work Order ID 60804

Friday, July 23, 2010 8:16:46 AM



Page 1

Item ID: D4034-1

Accept



Setup Start



Stop



Revision ID:

Item Name: Rib

Start Date: 7/23/2010 Start Qty: 6.00



Required Date: 7/29/2010 Req'd Qty: 6.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:



Date: 10-7-23 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool

ID

Tool #

Plan

Code

Accept

Reject

Reject

Insp.
Stamp

Draw Nbr

Revision Nbr

D4034

A

100



Large Fab

Memo

0.00

SAO
10-08-06

(6)

110



QC5- Inspect part completeness to step on W/O

0.00

S.0108/09

(46)

120



Identify as per dwg & Stock Location: WA

0.00

SAD
10-08-06

(6)

Packaging

Packaging

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
Number10/08/09
MF
10-8-9.Insp.
Stamp

Memo

0.00

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NOTE: Date & initial all entries

Picklist Print

Friday, July 23, 2010 8:16:50 AM

Work Order ID: 60804

Parent Item: D4034-1

Parent Item Name: Rib

Comments:IPP RevA: new issue DD 09.11.23 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Page 1

Start Date: 7/23/2010

Start Qty: 6.00

Required Date: 7/29/2010

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049 304 SQ Tube .75x.75x.049W		Purchased		No		100	f	476.1036	0.3333	2.105053		SAP 16-08-06	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT	40.83646794	
	113763	
	114323	
	114677	
MAT017	14.34201	
	114835	
	6.436239	
WA	3.68448E-05	
	114298	
	3.6845E-05	
	435.2671	
	114992	
	135.2671	
	115260	
	300	

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

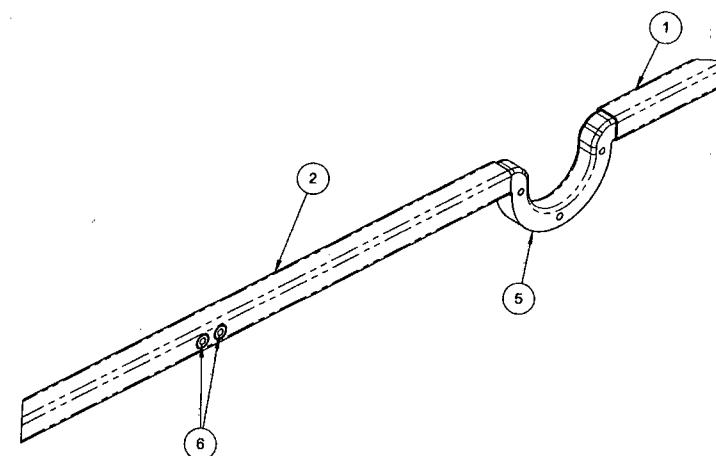
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

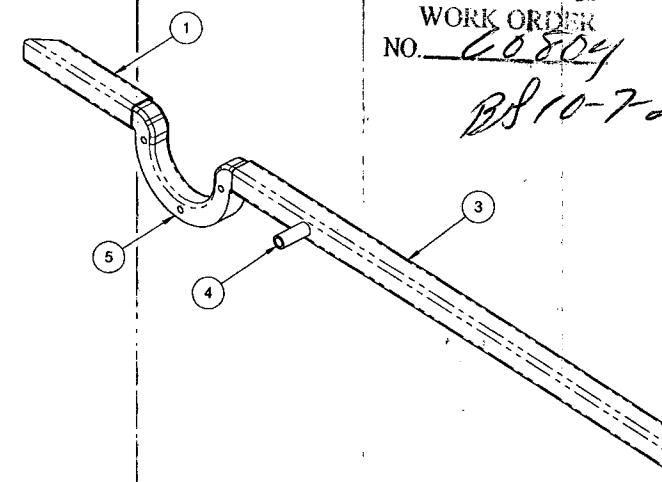
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4034-041	AFT UPPER RIB ASSY
	X		D4034-043	FWD UPPER RIB ASSY
1	1	1	D4034-1	RIB
2	1		D4034-3	RIB
3		1	D4034-5	RIB
4		1	D2327-3	SPACER BUSHING
5	1	1	D4021-7	HOOP
6	2		D4021-9	BUSHING



D4034-041 AFT UPPER RIB ASSY



D4034-043 FWD UPPER RIB ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 60804

BB10-723

RELEASED
2010-03-12
MWP

A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PP</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>EZ</i>	D4034	SHEET 1 OF 4
APPROVED	<i>AM</i>	TITLE	SCALE
DE APPR.	<i>AM</i>	UPPER RIB ASSY, BASKET BASE	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY MATERIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE CRED FOR ANY PURPOSE OR COPIED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

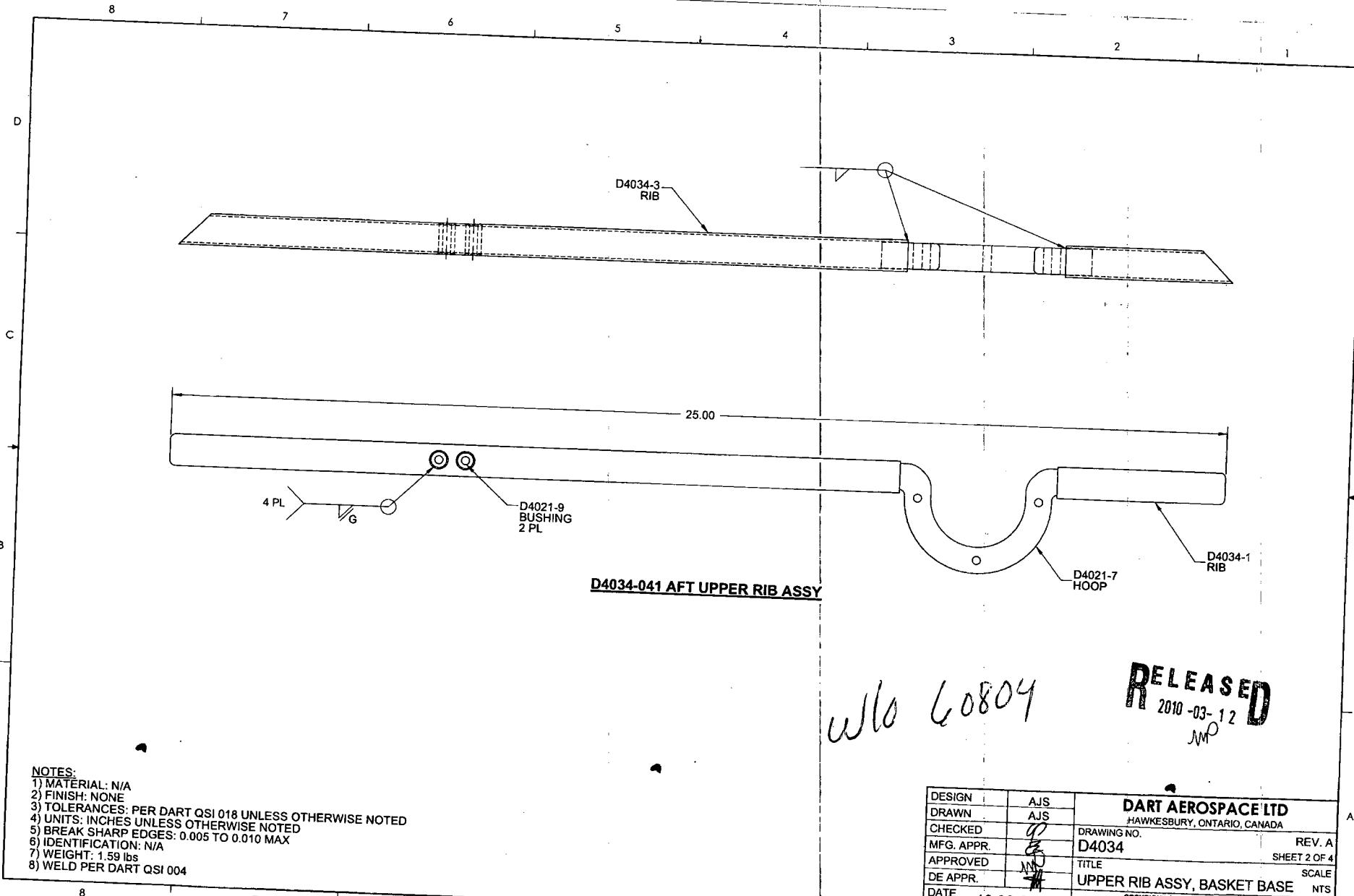
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	DRAWING NO.
CHECKED	<i>90</i>	REV. A
MFG. APPR.	<i>E</i>	SHEET 2 OF 4
APPROVED	<i>AM</i>	TITLE
DE APPR.	<i>AM</i>	SCALE
DATE	10.03.04	NTS

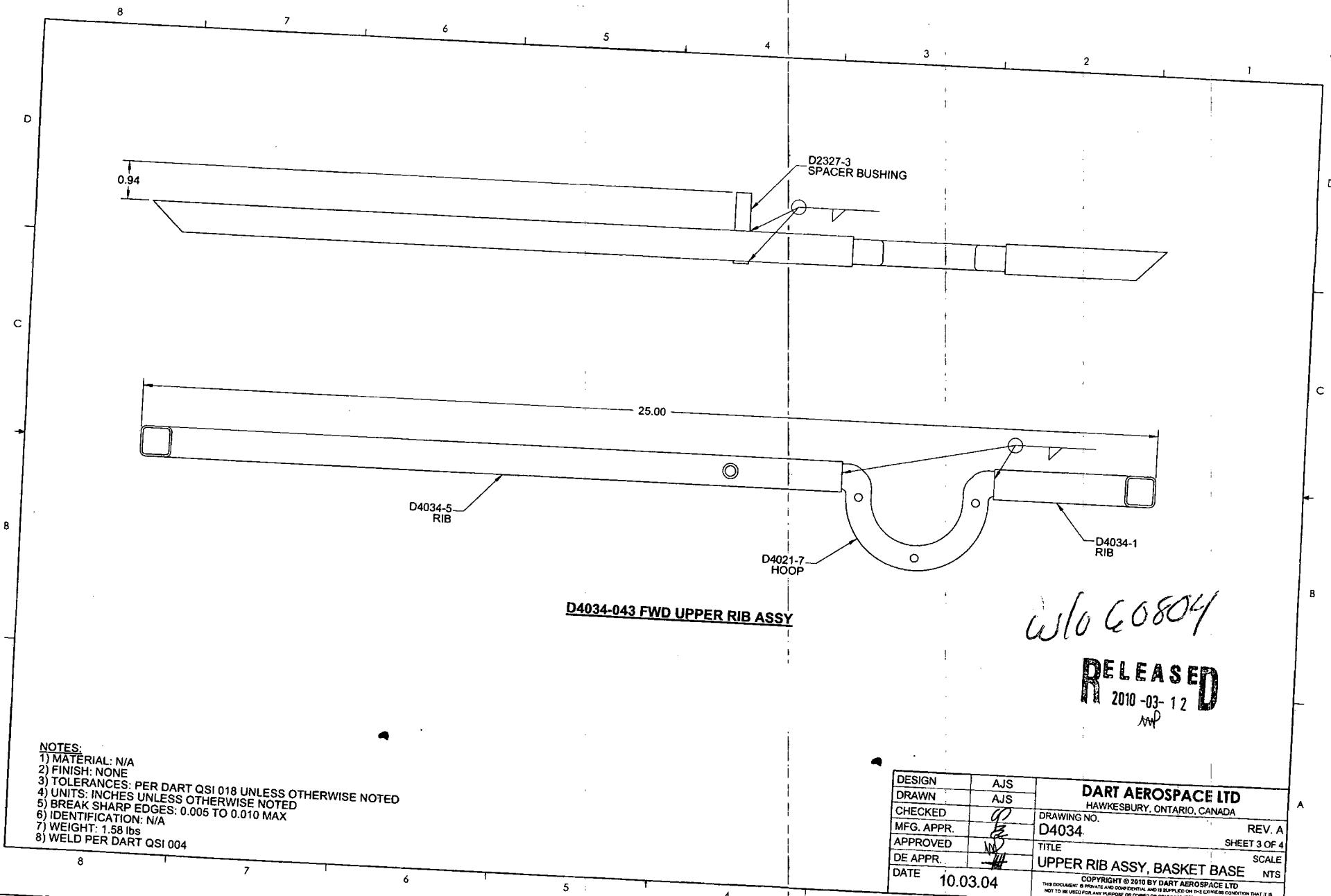
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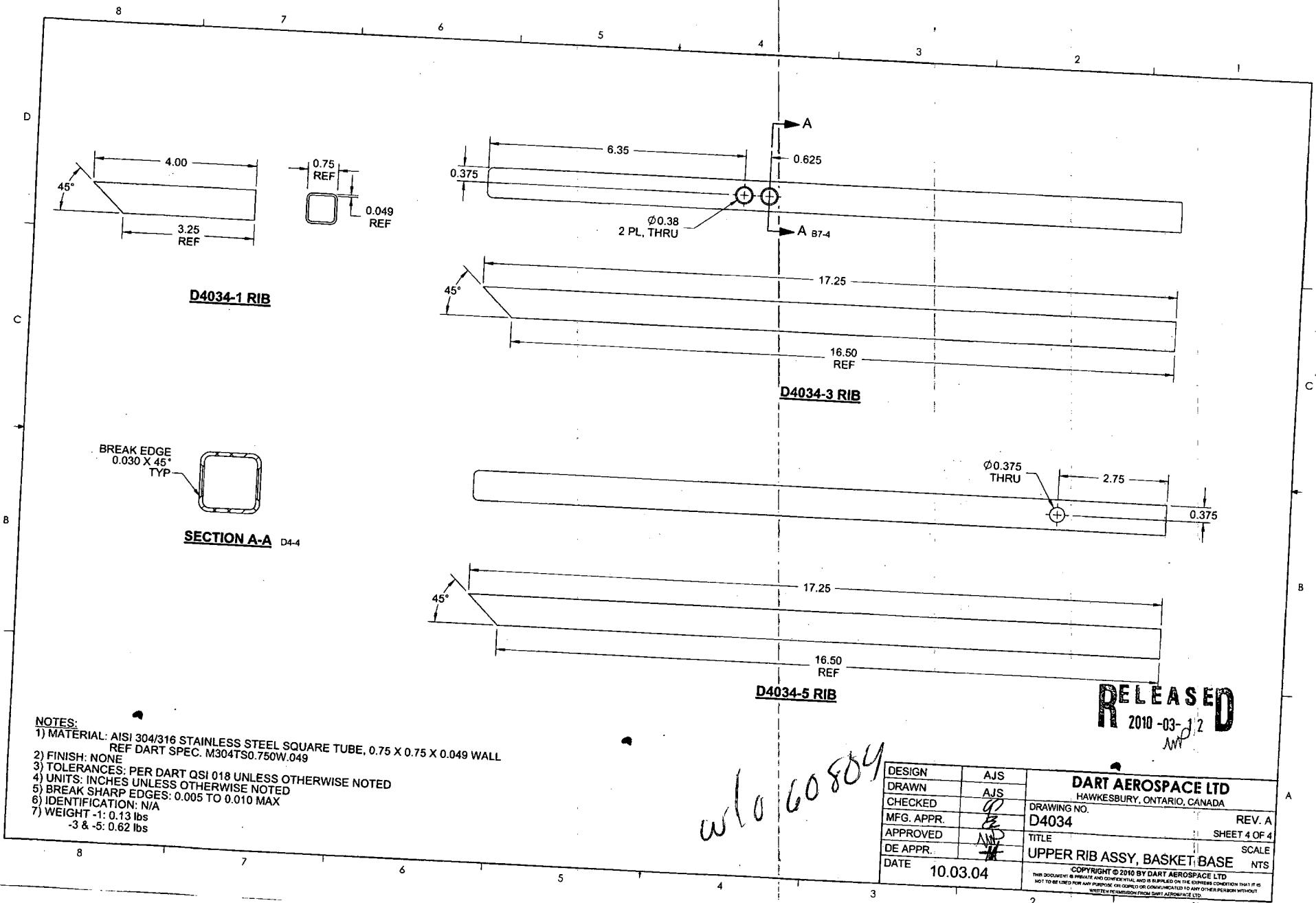
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